

FLEX

#### Paper Industry Rolls

We been serving the paper industry with innovative products and high-value services. This experience gives us the knowledge, skills and insight needed to provide real solutions to real challenges. With a vast experience in this field and state to the art manufacturing plants, equipped with latest machinery, capital king gives the best Rolls for Paper Industry. We bring fifth wide array of rubber rollers for industry paper mill rollers have preferred choice of numerous paper mill across India. These rollers are dimensionally accurate with high loading capacity

#### Polymers used in roller coverings

Silicone Rubber Neoprene Polyurethane Buna Nitrile Natural Rubber Ethylene Propylene Diene Monomer (EPM, EPDM)

### Properties of industrial rubber rollers

Excellent rubber to metal bond Thermal conductivity Various rubber formulations Flat, stepped and contoured Heat resistance Rubber Rollers have different hardness (durometers) depending on applications. Rubber is chosen to make rollers because it does not adhere to adhesive. Resistance to compression stress. The choice of covering material is determined by the roller's environment and function

#### **Technical Approach for paper Rolls**

**Ground Straight & Cambered TIR** 0.005mm per meter

Cylindricity 0.005mm

**Dia** 150-15mm

Lenth 5.5 meter

Wt. 25 tones



Cambering specification Upto 3mm on Diameter.

Accuracy

0.005mm per meter

#### Manufacturing testing Approach for new spindles.

•Many ultra tests like ultra sound are performed to check for those minor invisible cracks before each spindle is passed on •Seamless pipes are used

•The C.I. hubs fabricated steels are precisions bored and precise machined shaft are shrunk fitted in to the hubs.

The hub shrunk fitted into pipe. The spindles are machined and dynamically balanced

Types Of Rollers	Rubber Coating	Hardness	Color	Features				
Felt & Table Rollers	NR Ebonite		Black	Wear Resist	tance			
Couch Roller	NR & SBR	35 to 40	Off white/Blck	Abrasion, resistance & High Resilence				
Press Roller	NR & SBR	80 to 90	Black	Abrasion, resistance & load Resistance				
Touch Rollers	NR,SBR & NBR	80 to 90	Black	Abrasion, resistance & good load bearing , heat resistance				



✓ Hardness
✓ Stability
✓ abrasion resistance
✓ friction

Steel Industry Rolls

Capital King is a wide variety of Rolls for Steel Industry. Using Ultra modern & Latest machinery, we manufacture rubber Rolls for Cold Rolled Steel & Continuous Galvanizing Line.

Kind of Rolls for Steel Industry: •Bridle Rolls •Pinch Rolls •Applicator Rolls •Squeze Rolls •Sink Rolls •Delector Rolls	Manufacturing testing Approach for new spindles. Seamless pipes are used Crack testing is done Dynamically balancing is performed for each and every spindle Technical Approach for steel Rolls	
<ul> <li>Support Rolls</li> <li>Pick Up Rolls</li> <li>Type of Compound Used</li> </ul>	Max Dia 1000mm Max length	
EPDM NITRILE	Max wt. 25 ton	
EBONITE HYPALON NEOPRENE	Accuracy 0.005mm per meter	Constant of
Mediums Used for Steel Rollers		

NAOH HCL ORTHO SILICATE CHROMIC ACID RINSE WATER



### **Tissue Industry Rolls**

Our compounds can stand up to the harsh environmental operating conditions where roller applications include guide, wire return, couch, press, felt and wringer roll positions. Higher durometers extend wear ability and roller life expectancy and can be manufactured in multi-layer durometers for special properties.

### Kinds of Rollers for Tissue industries

Dancer Roller Drive Roller Embossing Back Up Roller Lightweight Idler Roller PU Roller Web Separator roller

### **Textile Industries Rolls**

The textile industry is primarily concerned with the production of yarn, and Cloth and the subsequent design or manufacture of clothing and their distribution. The raw material may be natural or synthetic using products of the chemical industries. Capital King is a manufacturers & exporters of all types of rollers and wrinkle removers for all process houses and textile industries. We also offer wide range of quality rollers suitable for various and different applications for textile industry. we develop & supply proven solutions in direct cooperation with the leading textile OEM's. This as well in the area of wet finishing, heat set finishing, coating as non-woven production applications.

applications

✓ Singeing

✓ Desizing

✓ quality✓ long lasting durability

- ✓ Impregnating
- ✓ Steaming
- ✓Washing
- ✓ Drying
- ✓ Mercerizing.

The essential requirements for textile industry roller coverings today are its chemical resistance and preciseness of both the applied compound and the roll's finishing, particularly in specialty applications like textile wet finishing and lamination in the textile industry processes. This product are also use for Continous open width bleaching range, clip mercerizing range, continuous combination thermosol dye range, finishing range, woolen mills and many more textile applications.

# KIND OF ROLLS FOR TEXTILE INDUSTRY

Mangle Rolls
Bleaching Machine Rolls
Jigger Rolls
Stenter Rolls
Dyeing Machine Rolls
BOW Expander RollsPull Roller
Web Separator Roller (bowed roller)



KIND OF ROLLS FOR PLYWOOD INDUSTRY Glue Spreader Rolls Doctor Rolls Grooved Rolls Dipping Machine Rolls







## TANNERY INDUSTRY

# KIND OF ROLLS FOR TANNERY INDUSTRY Buffing Machine Rolls

Splitting Machine Rolls Fleshing Machine Rolls Shaving Machine Rolls





## KIND OF ROLLS FOR GLASS INDUSTRY

Washing Machine Rolls Feed Rolls Idler Rolls Nip Rolls Etc...

